

Date: Tuesday, 10/24/2006 11:03:36 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	: 29138					
Estimate Number	: 10164					
P.O. Number	: N/A		Part Number	: D2515		
This Issue	: 10/24/2006	S.O. No. : N/A	Drawing Number	: D2515 REV A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: N/A		Material	: N/A		
Written By			Due Date	: 11/16/2006 Qty: 50 Um: Each		
Checked & Approved By						
Comment	: Est A 99.05.11 New Issue DM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6R0625	6061-T6 Round Bar .625"	
		Comment: Qty.: 0.0436 f(s)/Unit Total : 2.1788 f(s) 6061-T6 Round Bar 1.5" Material: 6061-T6 Aluminum Bar Ø1.500" (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.500) Batch: M6061T6R1.500	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL 1-Turn Blank as per Dwg D2515 2-Deburr	<i>SP 06/11/07</i> <i>06/11/08</i> <i>57</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	 <i>J.F 06/11/07</i> <i>MS 06/11/08</i>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<i>JK 06/11/08</i> <i>57</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST47	<i>LB 06/11/09</i> <i>57</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/11/10
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 29138

Part Number: D2515

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(57)

Comment: FINAL INSPECTION/W/O RELEASE

→ 06/11/10

Job Completion



6/11/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

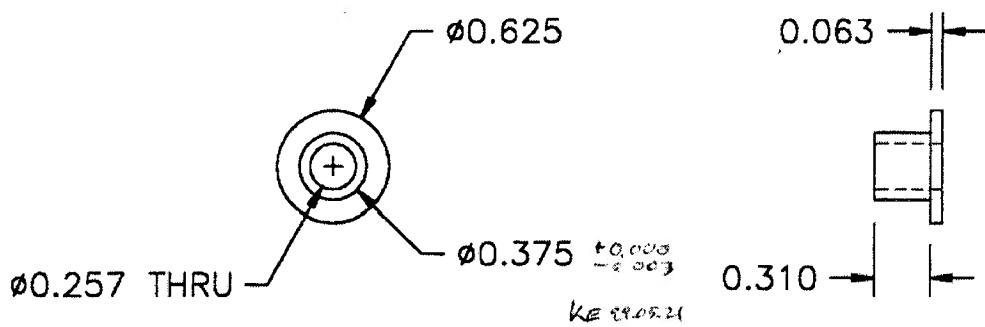
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



ISSUED
BY DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2515	SHEET 1 OF 1
DATE 95:11:27		TITLE BUSHING	SCALE 1:1



SHOP COPY
RETURN TO
ENGINEERING
INCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *29138*

MATERIAL: 6061-T6 ALUMINUM

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DART AEROSPACE LTD	Work Order:	
Description:	Part Number:	
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

MB

Measured by: <u>S.F.</u>	Audited by: <u>TMC</u>	Prototype Approval:
Date: <u>06/11/08</u>	Date: <u>06/11/08</u>	Date:

Rev	Date	Change	Revised by	Approved
A		New issue	KJ/JLM	